DARPA Technology Interchange Meeting



SAMPSON Program Overview

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Agenda



SAMPSON Overview (charts 1-4) Ed White

Core Technology Jeff Hall

Marine Application (chart 5) Jeff Hall

Aircraft Application (chart 5) Ed White





SAMPSON Mission Statement and Program Objectives



The SAMPSON program will use Smart Materials based Submarine component and Aircraft inlet demonstrations as development tools to expand and demonstrate the ability of Smart Structures Technology to provide significant expansion of vehicle operating envelopes to enable new missions.

Program Objectives:

- Demonstrate a full scale fighter aircraft inlet with highly integrated Smart Structures capable of providing more than a 20% increase in mission radius relative to conventional fixed inlet design
- Demonstrate a reduction in acoustic radiation of a submarine component in reduced scale water tunnel testing

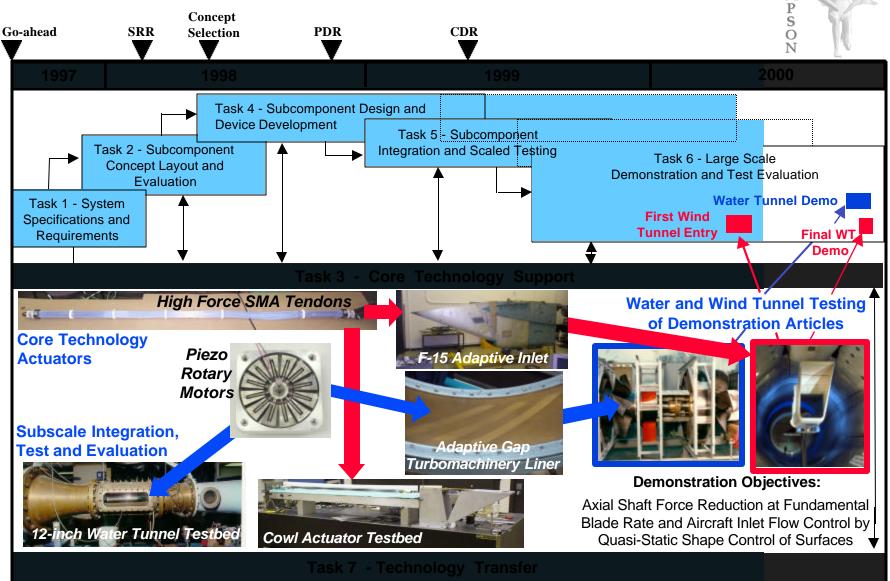
Program Goal: Demonstrate Smart Structures benefits by maximizing the integration of actuators with structure







SAMPSON Program Approach









The SAMPSON Team



Program Sponsor/Monitors





Technology Insertion Board NAVY, USAF, NASA





SAMPSON Consortium

Ed White

Program Facilitator





Aircraft Program Manager and Principal Investigator



Gary Koopmann (CAV) **Core Technology Leader** Mike Jonson (ARL) **Marine Demonstration**

GENERAL DYNAMICS Electric Boat

Jeff Hall **Marine Program Manager**

Principal Subcontractors and Laboratories



Bernie Carpenter **Shape Memory Alloy Actuators**



Pat Purtell

Ari Glezer **Synthetic Jet Technology**



Charles Dai **Marine Applications Analysis and Testing**









TBC/GDEB/PSU/LM/GT/NASA/NSWC/GTE-BBN

SAMPSON Team Effort



Participant	Tasks	Status
Boeing	Consortium Lead Aircraft Inlet Demo Lead Aircraft Integration	First wind tunnel entry complete Designing components for second entry
Georgia Tech	Synthetic Jets / MEMS Orifices	Tasks completed
Lockheed Martin	SMA Actuation Systems	Supplying SMA for Aircraft and Marine Demos
Electric Boat	Marine Demo Lead Marine Demo Analysis Submarine Integration	Wind-tunnel and preliminary water-tunnel tests complete
BBN	Marine Acoustic Control System	Control hardware fab in work
Penn State		
CAV	Core Technology Lead	Rotary Wedge-worm fab ongoing
ARL	Marine Acoustic Demo	Preliminary Water-tunnel tests complete
NSWC/CD	Marine TAC Demo	Water-tunnel testing ongoing







Major Accomplishments Since Jun 99



- q Completed fab and testing of four cowl rotation actuators using SMA tendon actuator capable of 6 in displacement and 12 kips force
- q Completed design, analyses and fab of modifications to F-15 inlet for first wind tunnel entry
- **q** Completed integration of cowl rotation actuators into F-15 inlet
- q Completed first entry of SAMPSON inlet in NASA Langley 16-Ft Transonic Tunnel - <u>All test objectives were successfully met</u>
- q Completed 3rd preliminary water-tunnel tests at PSU/ARL
- **q** Completed design of Marine Application demo mods to HIREP
- q Completed design of rotary wedgeworm motors for Marine application demo



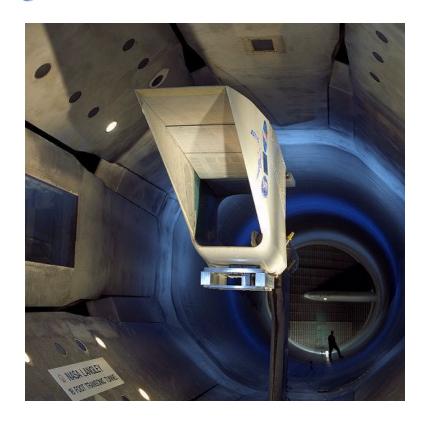


Aircraft Application



Objective: Demonstrate geometry variation of a full-scale fighter aircraft engine inlet

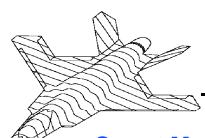
- Capture area control
 - **Ý** Cowl actuation
 - **Ý** Lower lip rotation
- Lip bluntness control
- Wall shape control







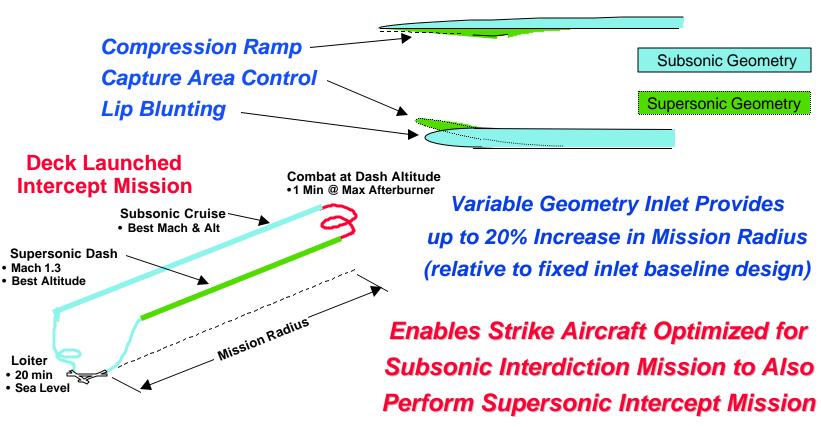




Variable Geometry "Smart Inlet" Expands Mission Envelope



Smart Materials Actuated Variable Geometry Inlet Provides:



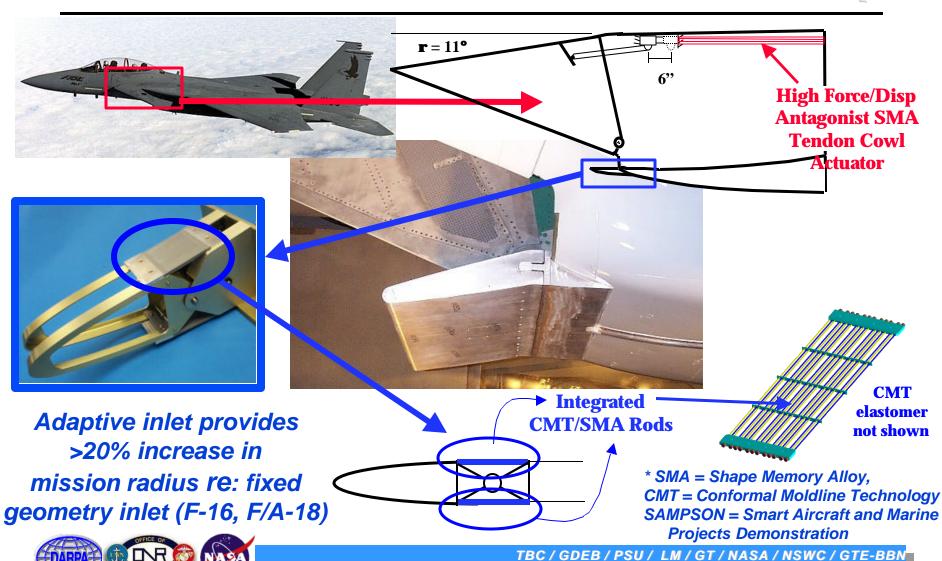






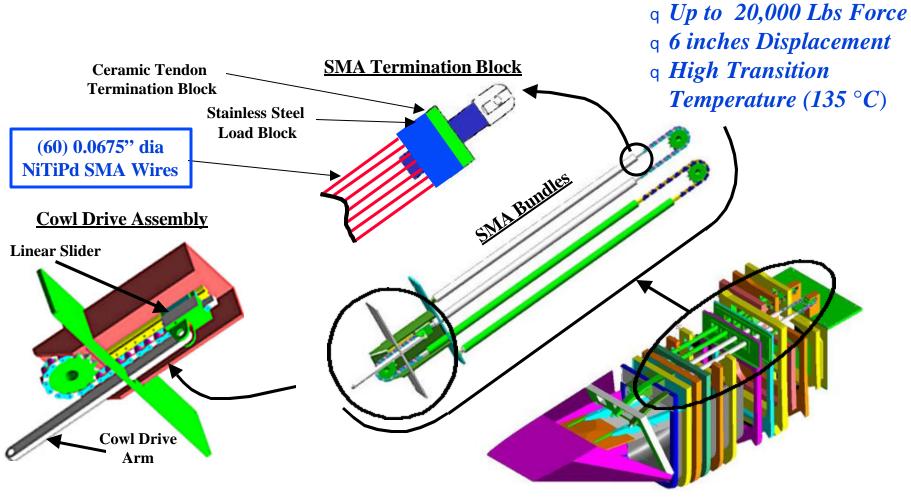
Capture Area Control Actuation





Cowl Actuation System





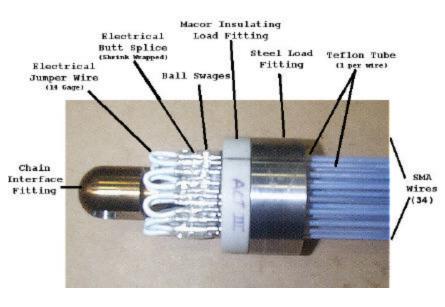




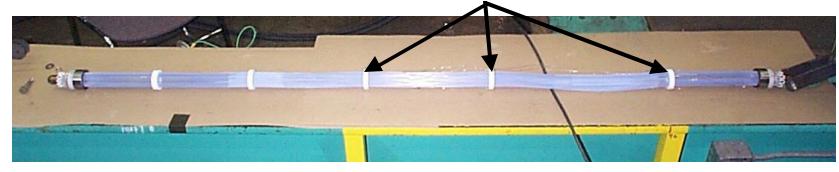


SMA Cowl Actuators





- 34 SMA NiTi Wires per Bundle
- Each Wire 68 mil Dia., 75" Long
- Bundle Force ~ 6000lbs (conservative)
- O Displacement ~ 3" (at 4% Strain)
- Transition Temperature of 70° C
- Each Wire Electrically Isolated
- Teflon Spacer Blocks used for Collimating of Wires









Nothing is Easy



q First entry used binary NiTi because NiTiPd was not ready

- Attempted to use 90 deg C binary material
- Massive creep occurred in first bundles, including large 2-way SMA effect and highly non-uniform response of wires
- Problems initially attributed to temperature non-uniformity
- Backed-off on force (reduced wires to improve temp. uniformity) and prestrain (4% down to 3%)
- Changed to 70 deg C binary material performance was excellent
- However, tunnel heating limited testing time above Mach = 0.5 due to low transition temperature and limited effectiveness of cooling

q Palladium doped SMA is proving difficult to manufacture

- High Temperature ductility appears to be 1/2-1/3 that of NiTi
- However, initial DSC results look very good (low hysteresis)

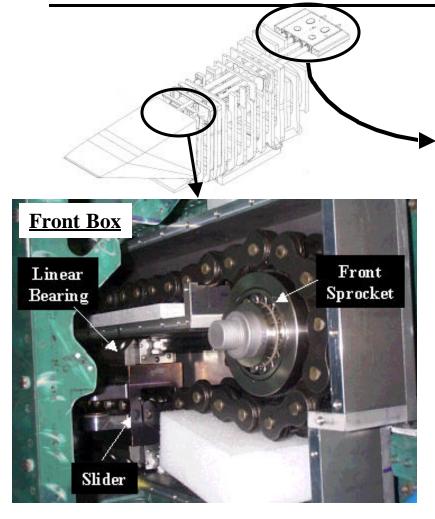


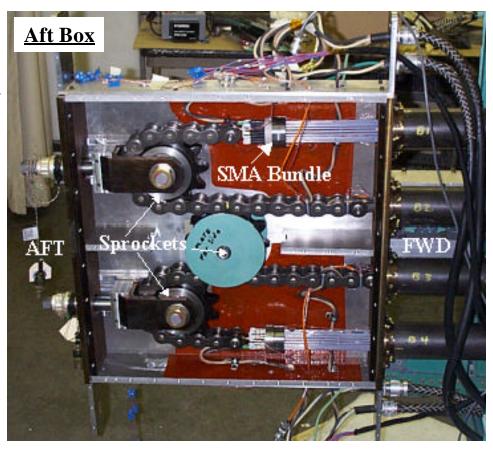




Cowl Actuation System













SAMPSON First Wind Tunnel Entry April 26 through May 5, 2000















First Wind Tunnel Entry Objectives



- To validate the design air loads and identify angle of attack and angle of sideslip which minimizes loads applied to the sting and mounting structure.
- **q** To provide a preliminary evaluation of the performance of the cowl actuator and uncover any problems to be corrected for the second entry.
- **q** A secondary objective was to measure pressure distributions on the extended lower lip to support design of the adaptive lower lip to be demonstrated in the second entry.

<u> All Test Objectives Were Successfully Met</u>







First Entry Results



- q SMA bundle actuation system successfully integrated into F-15 Inlet
- **q** Optimal AOA/Beta condition identified (AOA -4°; Beta -2°)
- **q** Design loads verified and maximum Mach number identified (0.7)
- q Successful cowl actuation at Mach 0.3 through 0.7
 - Max Load reached ~3500lbs at Mach 0.7
 - Cowl rotated between 2° and 9° (Bundles only stretched 3% initially)
 - Actuation Time on the order of 30 seconds
 - Actuation Power Used ~ 1700Watts per Bundle
- **q** Effectiveness of active cooling of SMA was limited
- **q** Open loop control was completely effective
- **q** Pressure data gathered for second entry component locations
- q Worked out issues of model installation, power, wiring, etc.
- **q** Used only two weeks of slated three week entry





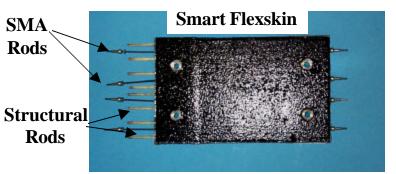


Second Entry Plans





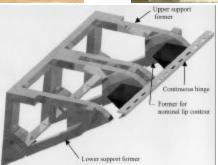




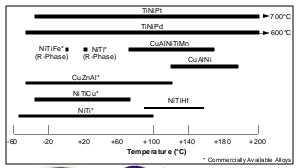
Lip Blunting







High Temperature SMA













TBC/GDEB/PSU/LM/GT/NASA/NSWC/GTE-BBN

Aircraft Demo Transitions



q Transitions Under Study:

- Advanced Fighter Inlet Study
- UAV/UCAV Advanced Concepts (primarily wing)
- UEET Task 20 NASA Langley
- Advanced Commercial Aircraft Wing Component Studies

Expected Program Accomplishments:

- First full-scale demonstration of smart materials to provide large forces and displacements
- First integration of SMA rod actuators within compliant structure configurations
- First applications demo of NiTiPd, high temperature SMA





SAMPSON Marine Mission Statement and Objectives



The SAMPSON Marine program will use Smart Materials in turbomachinery and control surface demonstrations as development tools to expand and demonstrate the ability of Smart Structures Technology to provide potential mission enhancement.

- Program Objectives:
 - Demonstrate a reduction in noise of turbomachine in water tunnel testing - Led by PSU/ARL
 - ➤ Demonstrate control surface actuation not possible without the use of smart material actuators Led by NSWC/CD
- Program Goal: Demonstrate Smart Structures benefits by maximizing the integration of actuators with structure





Turbomachinery Blade Passing Frequency(BPF) Noise



- Occurs when spatially non-uniform flow enters a turbomachinery blade row such as a fan rotor.
- The spatially non-uniform flow becomes unsteady and generates a local unsteady lift which manifests itself as a net unsteady thrust.
- At low frequency the unsteady thrust excites the structure directly through a thrust bearing.
- All of resulting sound or vibration occurs at BPF and multiples.



Gap Variation



Influence of Gap Variation

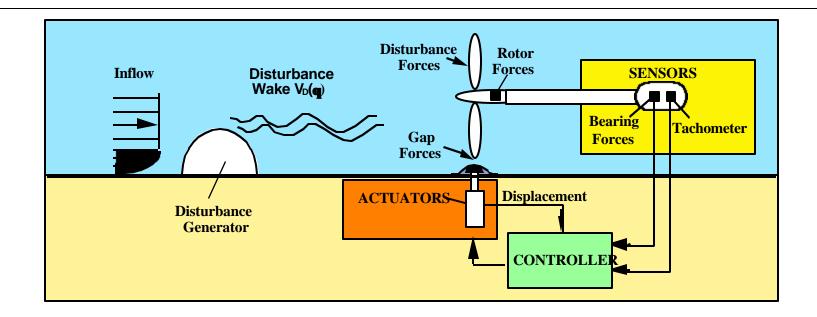
- ➤ Lewis & Yeung('77) & Farrell('89) showed that the tip force on a rotor varies with uniform tip gap as $L = L_0 \exp(-14h/c)$
- ➤ Farrell('94) demonstrated that a circumferential variation in the gap around a shrouded fan by scalloping the endwall provided a means for noise reduction.

Gap/Endwall Limitations

- ➤ Static endwall contours are good passive methods for BPF control, but trial and error is required to optimize contour.
 - Any changes in the inflow will degrade the noise.
- > Need an adaptable endwall contour that will deform to the proper shape.
- ➤ This technology was not readily available in the 1990's.







SAMPSON technology allows for a quasi-steady variation of the endwall contour to adjust the gap between the rotor tip and the endwall. Sensors measure the response and a controller commands actuators to make fine adjustments to the endwall contour.

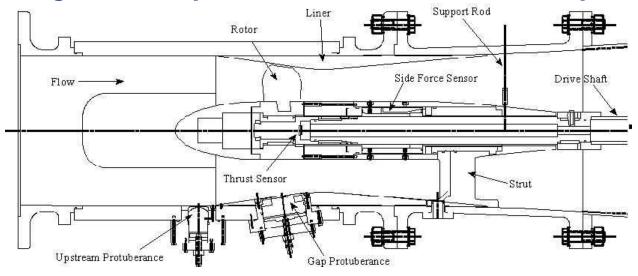




Twelve-inch Water Tunnel Testing



- Objective: Obtain quantitative information of the expected actuation strength of the gap variation on the unsteady thrust and compare to the predicted estimate
- Approach: Measure the unsteady thrust of a three-bladed rotor due to
 - ➤ A single narrow protuberance and three broad protuberances

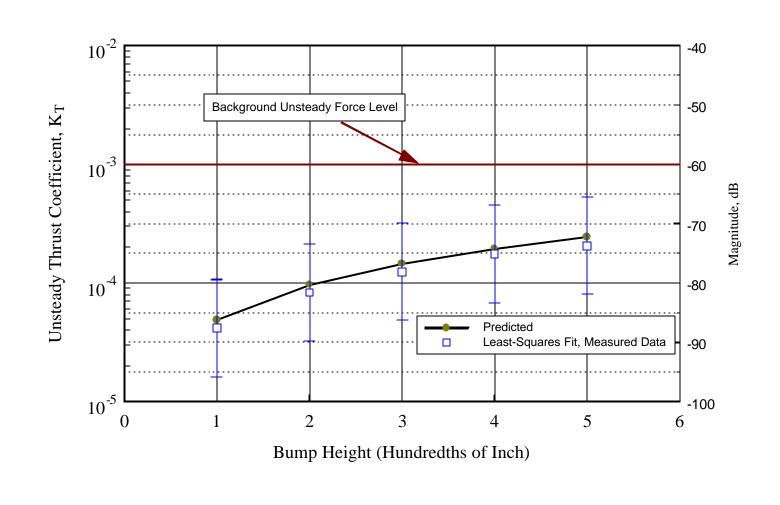






Effect of bump height for a single narrow bump





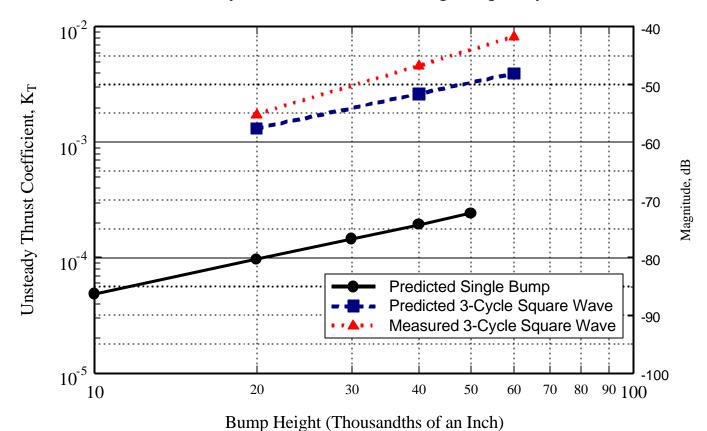




Measured unsteady thrust for broad bumps higher than predicted levels











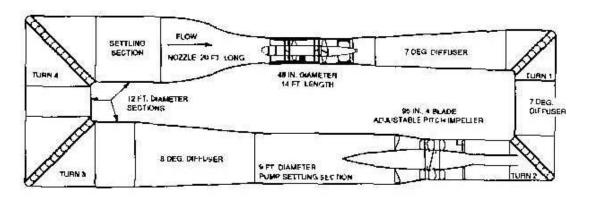
Final Demonstration-HIREP

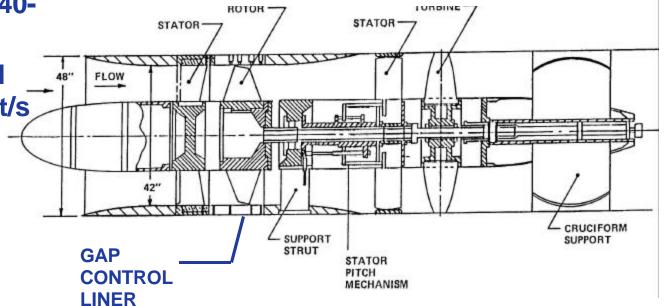


- Maximum Blade Reynolds Number of 6 Million
- 1200 HP Turbine Drive

Variable RPM (40-400)

 Maximum Axial Velocity of 50 ft/s







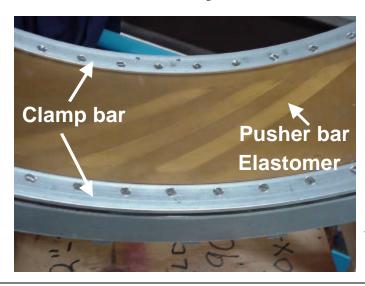


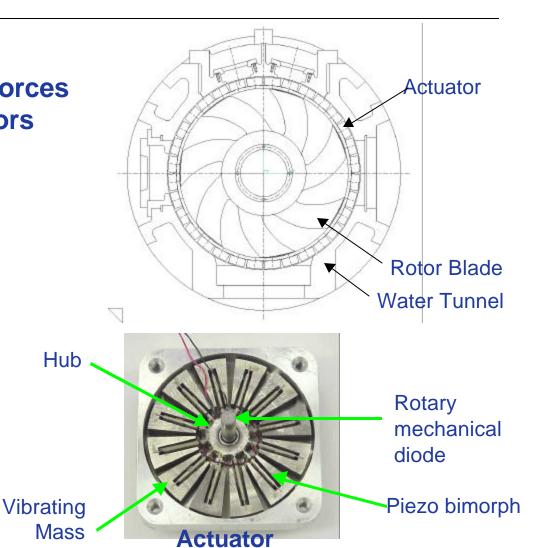


Gap Control Liner



- 32 Actuators
- Control of 1x and 2x BPF forces requires at least 31 actuators (Nyquist criteria)
- Superimpose many spatial orders to cancel all simultaneously







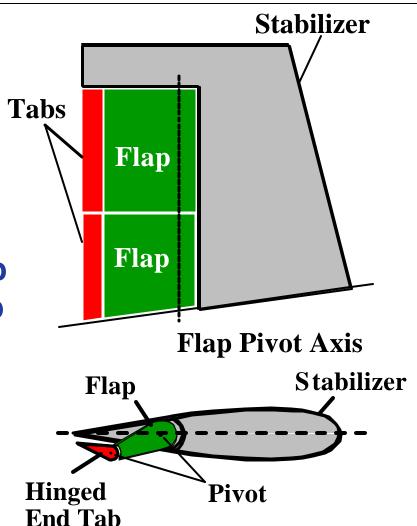




TAC Concept - Trailing Edge Tab Added to Control Surface



Basic TAC Concept is to manipulate overall lift and flap center of pressure (hence flap torque).

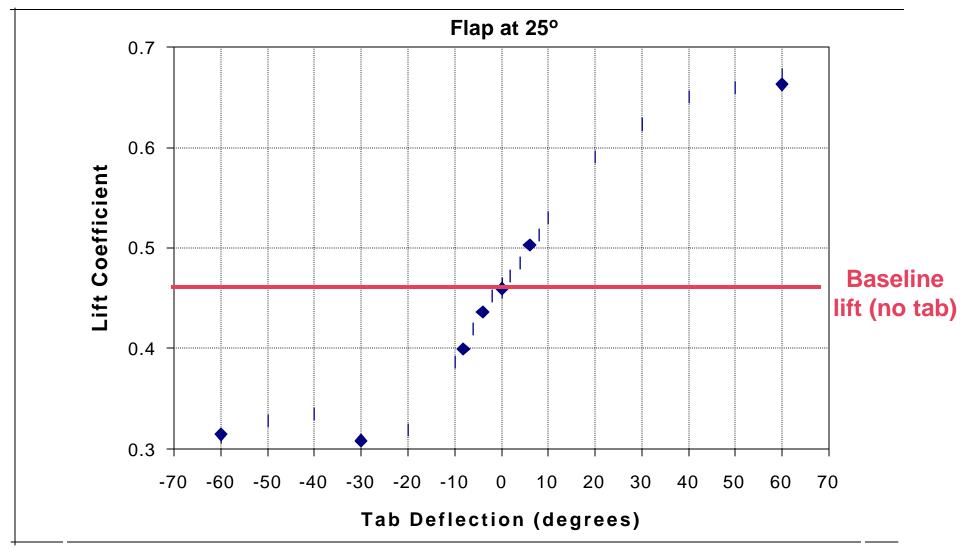






Effect of TAC on Lift Coefficient





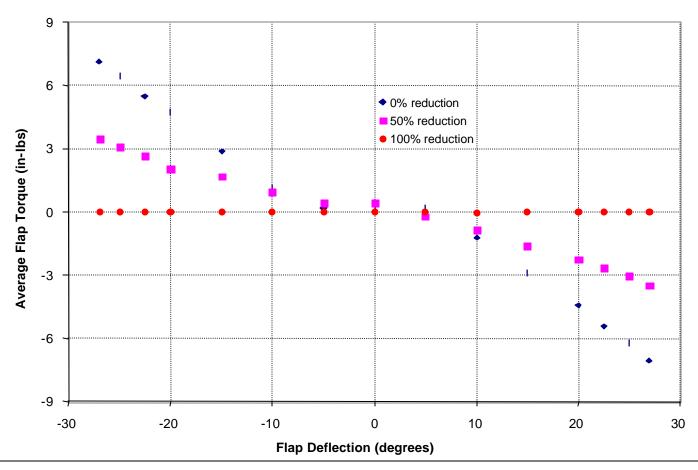


Effect of TAC on Torque Reduction



• Over 95% reduction in power requirement.

Angle of attack = 0 degree

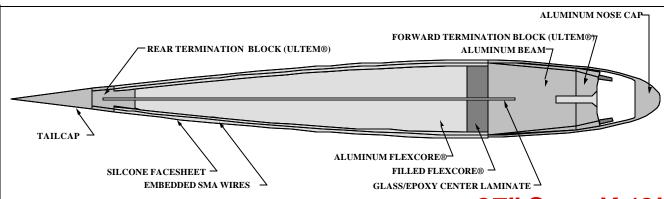






Leverage DARPA SVLT Program





Variable camber load control

Antagonist design offers rapid, two-way push-pull response

3" span 'model' SVLT

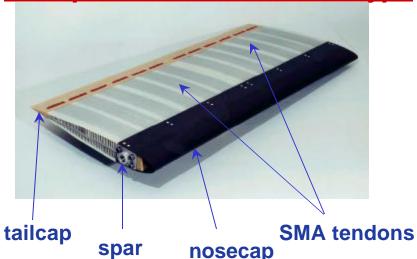
Undeflected





- ➤ Total static deflection >1.5"
- **➤ Exceeded SVLT requirements**

27" Span X 12" Chord Prototype



- ➤ Fabricated by LMA Denver (3/98-6/98)
- ➤ Water tunnel tested at NSWC/CD 10/98







Far-Term Vision



- Control surfaces that are:
 - Locally actuated
 - Ability to easily relocate control surfaces (plug & play)
 - Free up space
 - > High lift and low power
 - Low-speed maneuvering performance enhancement
 - Improved recovery
 - > Potential reduced cost
 - Reduced construction and maintenance costs by removal of traditional control surface hardware

Current System - Global Hydraulic Actuation









Far-Term Vision With Near-Term Products

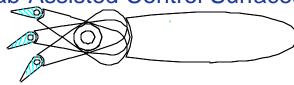


Current Global Actuation Systems

Future Local Actuation Systems

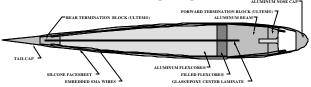
New Technologies:

Tab-Assisted Control Surfaces (TAC)



FlexTAC will utilize TAC concept developed and tested in the DARPA SAMPSON/ONR ACS/TAC Programs.

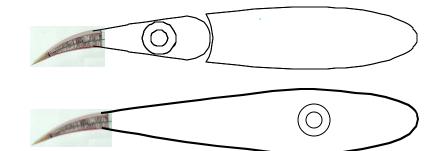
Smart Vortex Leveraging Tab



FlexTAC will focus on the Shape Memory Alloy (SMA) technology developed, implemented and demonstrated in the DARPA Smart Vortex Leveraging Tab (SVLT) Program

Other actuation methods





Concept Off-Ramps:

 Control surfaces without traditional steering and diving hardware (i.e., totally local actuation)

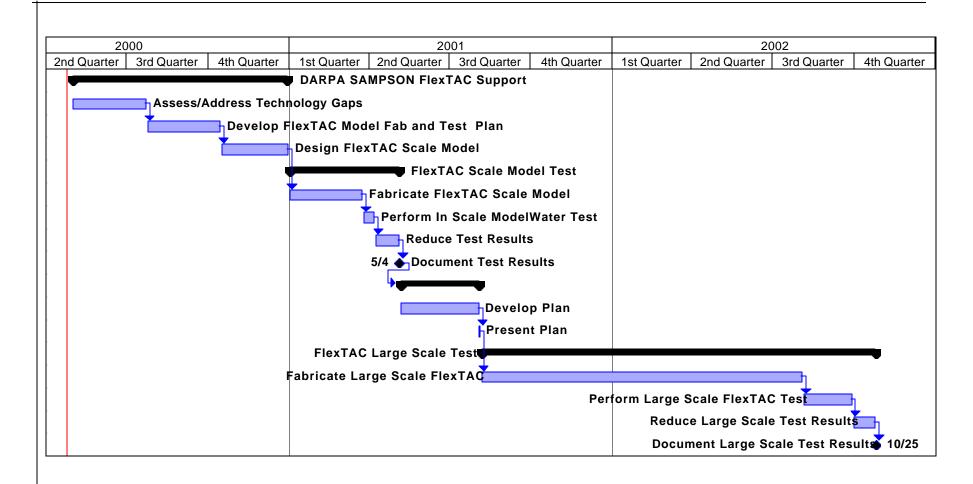






Proposed FlexTAC Schedule









Accomplishments Since Last TIM



- Gap Control Concept
 - Presentation to NSWC/CD on Gap Control
 - Development of and Fabrication of Rotary Actuators for Gap Control
 - > Development of Final Demonstration Test Plan and Schedule
 - Development of and Acquisition of Final Demonstration Control System Hardware and Software
 - > SPIE Presentation
 - Completion of 3rd Water Tunnel Tests at PSU/ARL
- Tab Assisted Control Concept
 - Fabrication of SMA TAC Test Fixture & Test Plan
 - Development of Flexible TAC Concept and Plan
 - Presentations to NAVSEA 93R, 05H and 05U on FlexTAC



SAMPSON Technology Transition Plan



